



Dart Aerospace Ltd.
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Canada

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D5556-041
Job Sheet 174166

Accounting Job RD17-1046-01



Part No: D5556-041

Job Qty: 1 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/12/18

Job Tracking No:

Due Date: 3/30/18

Created By: Michelle Gagnon-Donovan

Type: R+D

Description:

Note: TBD D5556 REV.A IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/30/18	0.00	0.00	Start Up Small Fab-4		APR 23 2018
110	Small Fab	1 pcs		3/30/18	0.00	0.43	Small Fab-3		MAY 18 2018
120	QC	1 pcs		3/30/18	0.00	0.00	QC5		MAY 22 2018
130	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging3-2		MAY 22 2018
140	QC21-SA	1 Ea		3/30/18	0.00	0.00	QC21		MAY 22 2018

Part Op Descriptions: 110 - ASSEMBLE AS PER DWG AND APPLY RTV TO ALL FAYING SURFACES RTV 598 BATCH: 9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5557-1	Cutter Blade	2 Ea (2 ea)	90-Start up Operation	5044579
D5573-1	Base Bracket, Upper, Cable Cutter, LH	1 Ea (1 ea)	90-Start up Operation	5054075
D5573-2	Base Bracket, Upper, Cable Cutter, RH	1 Ea (1 ea)	90-Start up Operation	5059061
D5574-1	Blade Housing, Cable Cutter	1 Ea (1 ea)	90-Start up Operation	5048130
D5576-1	Deflector, Upper, Cable Cutter	1 Ea (1 ea)	90-Start up Operation	5049639
MS21042L08	Nut	10 Ea (10 ea)	90-Start up Operation	5036466
MS27039-08-20	Screw	6 (6 ea)	90-Start up Operation	6070334
MS27039-08-24	Screw (MS27039-0824)	4 Ea (4 ea)	90-Start up Operation	5054100
NAS1149DN832J	Washer	20 Ea (20 ea)	90-Start up Operation	PM13758715

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5557-1	2	20	0
	D5573-1	1	3	0
	D5573-2	1	3	0
	D5574-1	1	3	0
	D5576-1	1	2	0
	MS21042L08	10	2,557	0
	MS27039-08-20	6	0	0
	MS27039-08-24	4	152	0
	NAS1149DN832J	20	2,272	0



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Container No: S070339



Part: D5556-041

Job No: 174166

Serial No/Batch: S070339

Revision: A
Inspector:

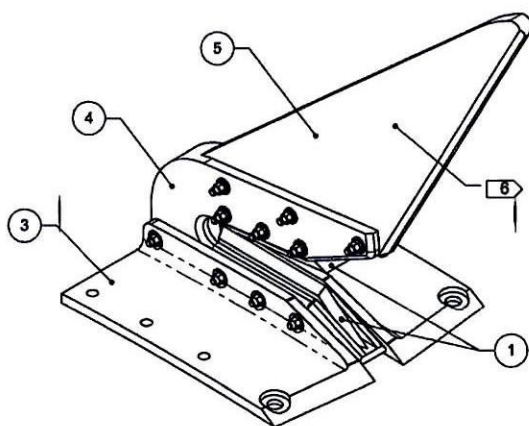
Date: 05/10/18



Part Specifications
Specifications could not be found.

Plex 4/19/18 1:00 PM dart.quirion.sonia

ITEM	QTY -041	P/N	DESCRIPTION
	X	D5556-041	UPPER CUTTER ASSEMBLY
1	2	D5557-1	CUTTER BLADE
2	1	D5573-1	BASE BRACKET, UPPER, CABLE CUTTER (LH)
3	1	D5573-2	BASE BRACKET, UPPER, CABLE CUTTER (RH)
4	1	D5574-1	BLADE HOUSING, CABLE CUTTER
5	1	D5576-1	DEFLECTOR, UPPER, CABLE CUTTER
6	10	MS21042L08	NUT, SELF-LOCKING
7	4	MS27039-0824	SCREW, PAN HEAD
8	6	MS27039-0820	SCREW, PAN HEAD
9	20	NAS1149DN832J	WASHER (AN960JD8)



D5556-041 UPPER CUTTER ASSEMBLY

NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5556-041" AND S/N PER QSI 044 6.2 (X-TENSION STAMP)
- 7) WEIGHT: 3.82 lbs
- 8) APPLY LOCTITE 598 (RTV SEALANT) TO ALL FAYING SURFACES UPON ASSEMBLY

RELEASED

2018 MAR 09
ECN 18-600

APPROVED

A NEW ISSUE		AJS	17.11.14
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	DART AEROSPACE USA, INC. EUGENE, OR DRAWING NO. D5556 REV. A SHEET 1 OF 1 TITLE UPPER CUTTER ASSEMBLY (EC 130) SCALE NTS COPYRIGHT © 2017 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	
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